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		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		RBW109-3101-58-1-3 Job Sheet 173944 				
Part No: RBW109-3101-58-1-3 Part Name: Hammer Head 		Job Qty: 9 ea Status: Scheduled Priority: High		Part Weight: 0 lbs Job Created: 3/8/18 Due Date: 4/16/18 Type: SOLD				
Job Tracking No: Created By: Marie Lajeunesse Description:		Note: DWG RBW109-3101-58-1 Rev3 IPP Rev A 17.11.28 New issue DP Verify DD Ship Via:						
Bill of Materials								
Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	9 Ea	4/14/18	4/14/18	0.00 0.00	Start Up Machining-4		IL 18-6-4
120	Mori Selki	9 pcs	4/16/18	4/16/18	0.00 4.50	MORI SL-154		IL
130	QC	9 pcs	4/16/18	4/16/18	0.00 0.00	QC2 Machining-5		IL
140	QC	9 pcs	4/16/18	4/16/18	0.00 0.00	QC8 Machining-5		IL
145	QC	9 pcs	4/16/18	4/16/18	0.00 0.00	QC5	W14	IL
150	Outsource	9 pcs	4/16/18	4/16/18		GRO002-VC	5	IL
160	Packaging	9 pcs	4/16/18	4/16/18	0.00 0.00	Packaging2		IL
170	QC	9 pcs	4/16/18	4/16/18	0.00 0.00	QC6		IL
180	Packaging	9 pcs	4/16/18	4/16/18	0.00 0.00	Packaging3		IL
190	QC21-SA	9 Ea	4/16/18	4/16/18	0.00 0.00	QC21		IL
Part Op 120 - 1-Machine as per folio FB685 FOLIO REV: 1 Descriptions: 150 - Issue P/O to Groupe Altech: P/O 040156 - Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required 180 - Identify and Stock						DWG REV: 2-Debur JUN 29 2018		
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M1018R0.500	1018-1025 round bar .500	1.2690 ft (.141 ea)	90-Start up Operation	5018011				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
90-Start up Operation	M1018R0.500	2.27	27	0				
Part Specifications								
Specifications could not be found.								

Plex 4/13/18 8:13 AM dart.logan.david



Container No: S077488



Part: RBW109-3101-58-1-3

Job No: 173944

Serial No/Batch: S077488

Revision: 3

Inspector:

Exp Date: 06/04/2018

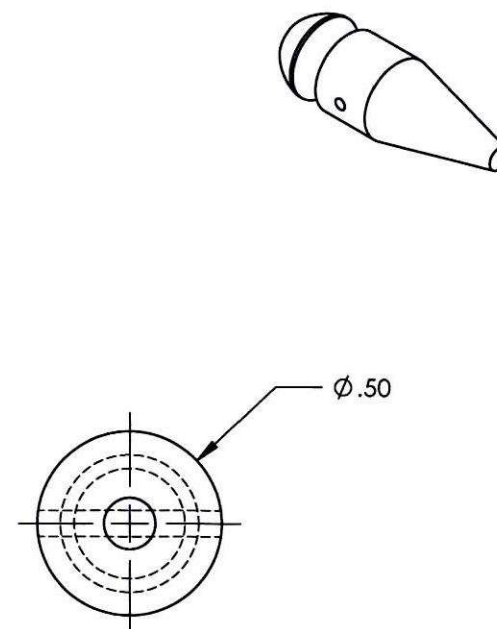
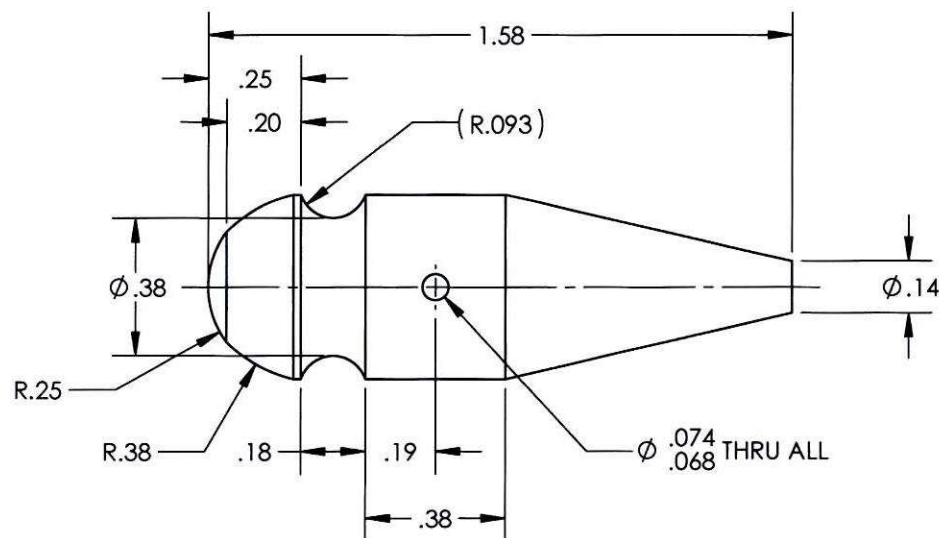
Instructions:

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 06/04/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0212	-3 CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE ASTM B633 TYPE I SC 2, CH'D MATERIAL WAS 1018/1020 IS 1018/1020 CR.	11/4/2016	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173944
20180501

(-3)
HAMMER HEAD

DART AEROSPACE	
TITLE HAMMER, STEEL, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-1-3	REV 3
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± 5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 2:1	DATE 3/12/2015
SHEET 3 OF 5	

PURCHASE ORDER
PO040156

Via:	Ground
Pygmt Terms:	Net 30
Freight Terms:	
Special Comments:	

Grand Total:	\$420.00
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Certificat de Conformité / Certificate of Compliance

(010247-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010247- 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
19-Jun-2018		Jessie Boisvert				040156			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	A venir/ Back Order
2	RBW109-3101-58-1-3 Rev.	RBW109-3101-58-1-3 01 -ZINC [ZINC] SPÉC: ASTM B633 TYPE 1, SC2 *** SPÉC: CONFORMITY IS REQ. ***		ZINC CH	16	16	0	0	0
3	RBW-6305G11631-3G-01 Rev.	RBW-6305G11631-3G-01 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours TYPE 2 SC2		ZINC CH	10	10	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.